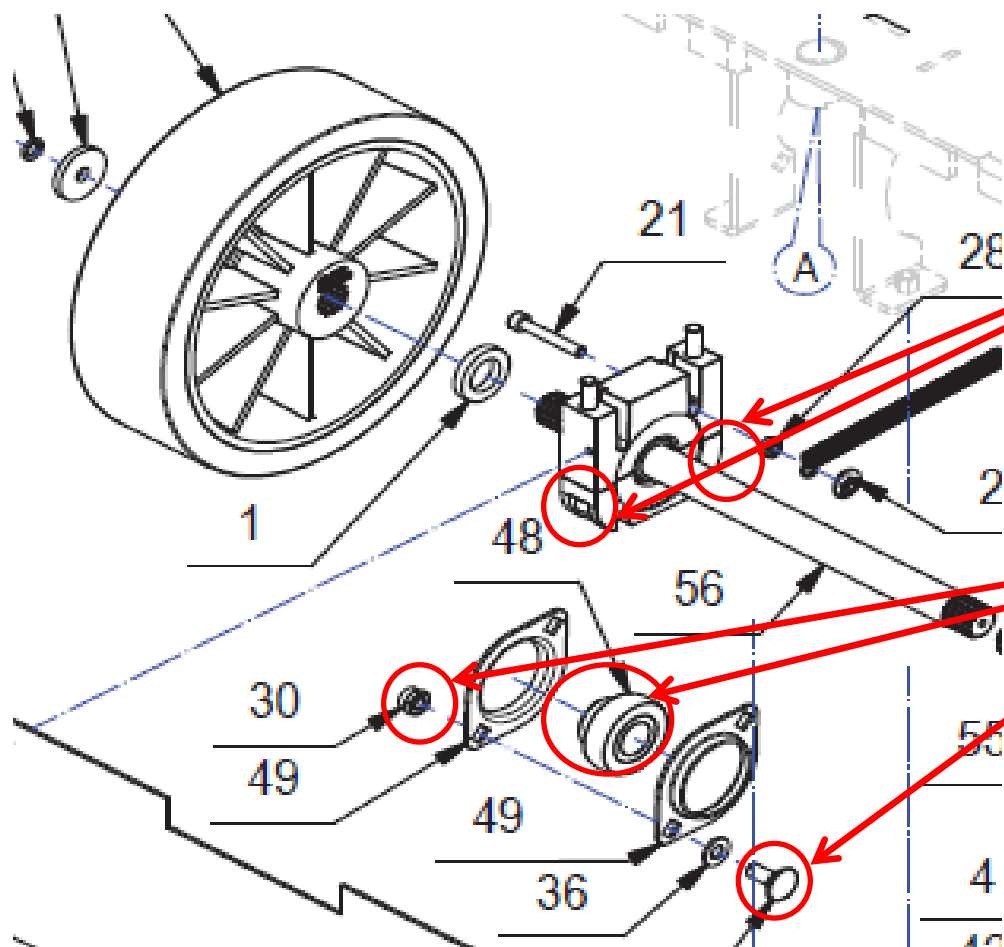


This view is top down. This is the Long axle shaft side of the machine Operators RH. We think it easier to do this with machine on its side and drive wheel removed.



Next Check to see that cap screws (heads facing down) are tight. Then go back and re-tighten flange bearing, set screws first and then the mounting nuts

First loosen the nuts holding the flange bearing and loosen the set screws in the collar on the flange bearing